

# Magnetic Cold Tapping Procedure

## “Catching the Coupon”

Hot Tapping = Pipe is pressurized

Cold Tapping = Pipe is NOT pressurized

Through the years we have helped customers with their hot and cold tapping applications. We stock all the necessary tools to catch the core of the pipe section you drill.

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### Part 1:

- Let the magnet touch the pipe before drilling. The magnet does not spin inside of the annular cutter.



### Part 2:

- Follow our feeds and speeds chart for our annular cutters and use plenty of lubricant. Clear chips when too much accumulates around the magnet.

